

ANGLED TUB ALLEY AND SWEEP

STEP ONE

Attach the first bow to Palpation cage, Cattlemaster, Cattleman, or your existing chute using attachment rods. Note that the first bow has corral hardware on one side.









STEP TWO

Attach two 10' straight alley panels to back of first bow.



STEP THREE

Attach the second bow, making sure that adjustment handles remain on the same side. This bow has drop-pin connectors on both sides.



STEP FOUR

Attach the two remaining 10' straight alley panels to the second bow.



STEP FIVE

Attach the sweep exit panel with arch assembly. This panel may be oriented for right- or left-hand sweep.



STEP SIX

Attach main sweep bow, which contains sweep gate and the secondary bows, to end of sweep exit panel.



STEP SEVEN

Spread out secondary bows.



STEP EIGHT

Attach first curved bow panel and lock with pins.



STEP NINE

Attach second bow panel in the same manner.



STEP TEN

Attach final bow panel as in steps 8 & 9.



NOTE

NOTE: Depending on the direction of the sweep, you may need to unbolt sweep gate latch assembly and mount to opposite side of sweep gate.



ROUND 'EM UP! HEAD 'EM IN!



